



MANUAL TRANSMISSION

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MAKIZUMI B. ADDUCE KATHIM



GENERAL

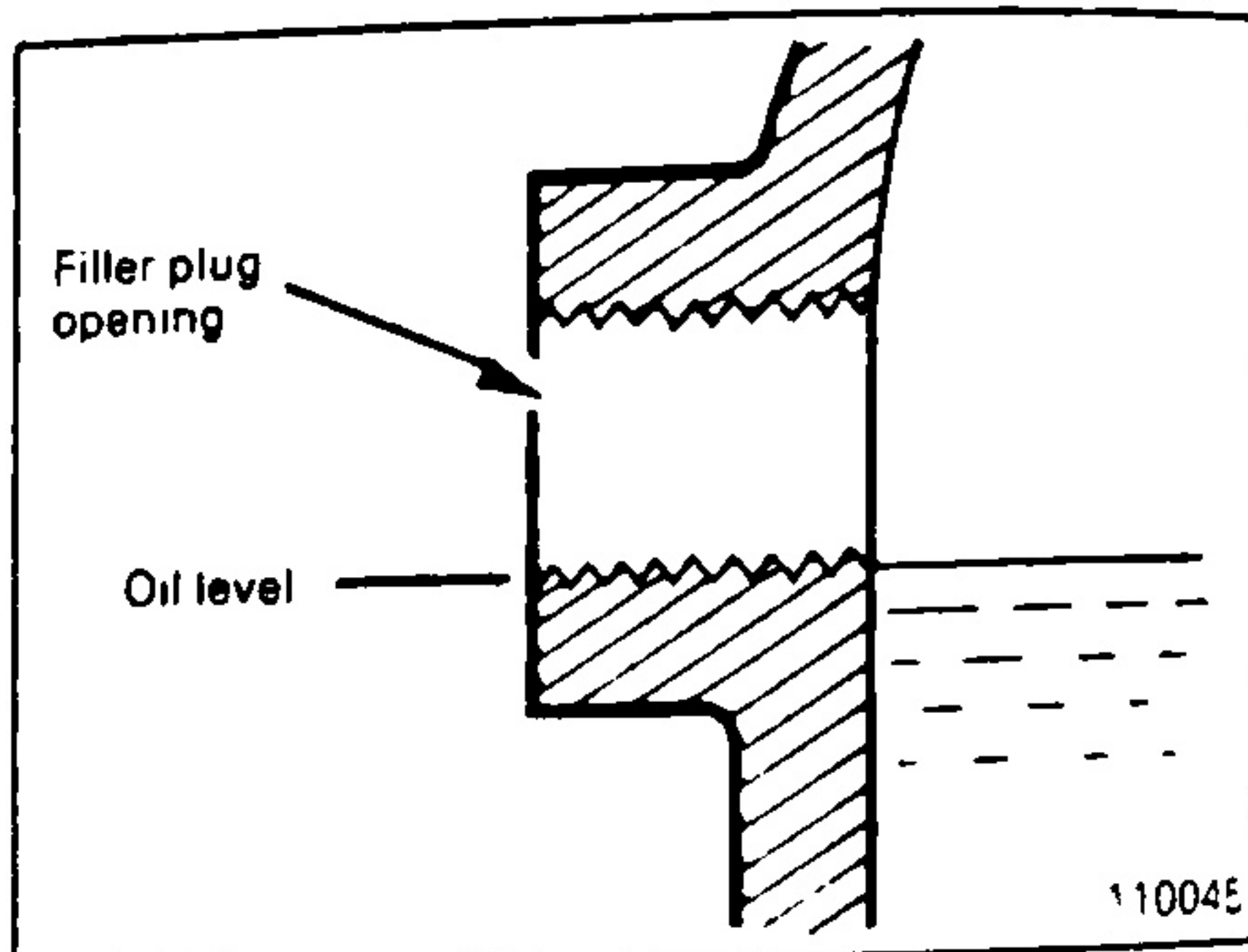
TRANSMISSION OIL

Selection of Transmission Oil

The manual transmission is filled with a special oil at the factory. If it becomes necessary to add oil to transmission, lubricants conforming to the API (American Petroleum Institute's) GL-4 classification should be used.

Checking Transmission Oil Level

The oil in transmission should be checked and, if necessary, replenished to the bottom of the filler plug opening with oil as specified above.



Oil Change Procedure

Raise vehicle on hoist.

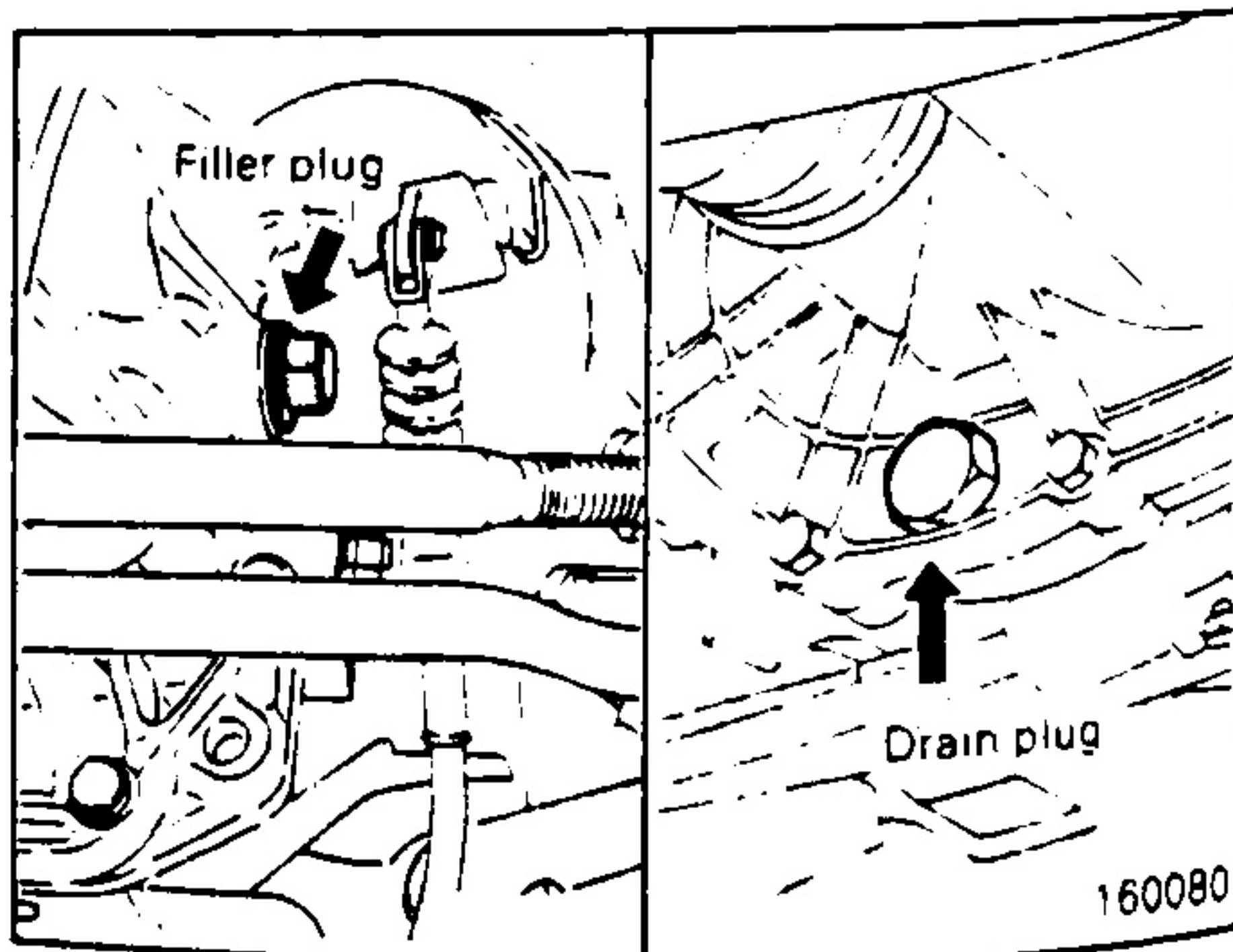
Place drain container with large opening under drain plug (located in bottom of transmission under cover).

Remove filler plug.

Remove drain plug to let oil drain.

Tighten drain plug to specified torque.

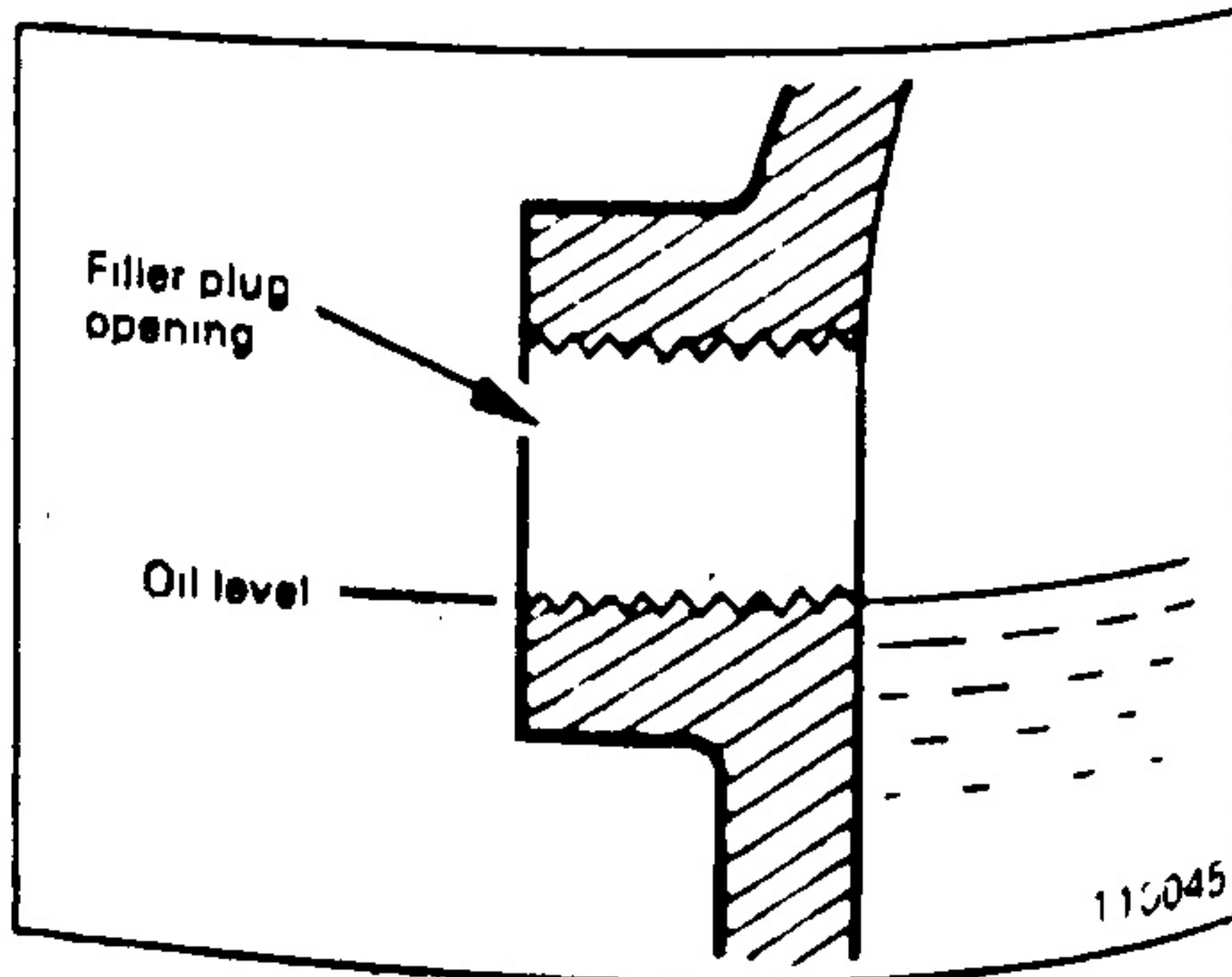
Drain plug	3 – 3.5 kgm
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Apply recommended oil into transmission through oil filler hole.

Tighten oil filler plug.

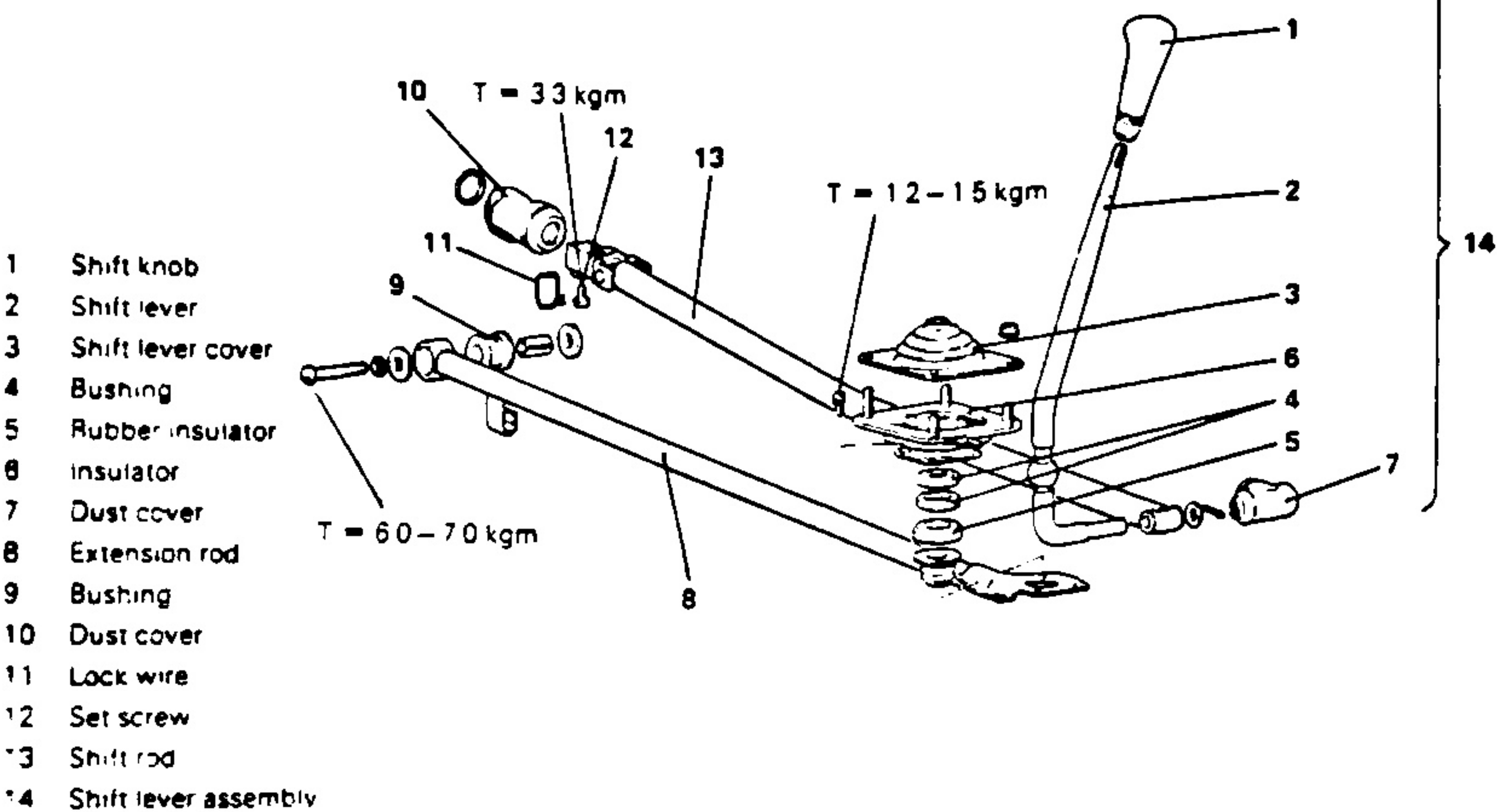
Oil filler plug	3 – 3.5 kgm
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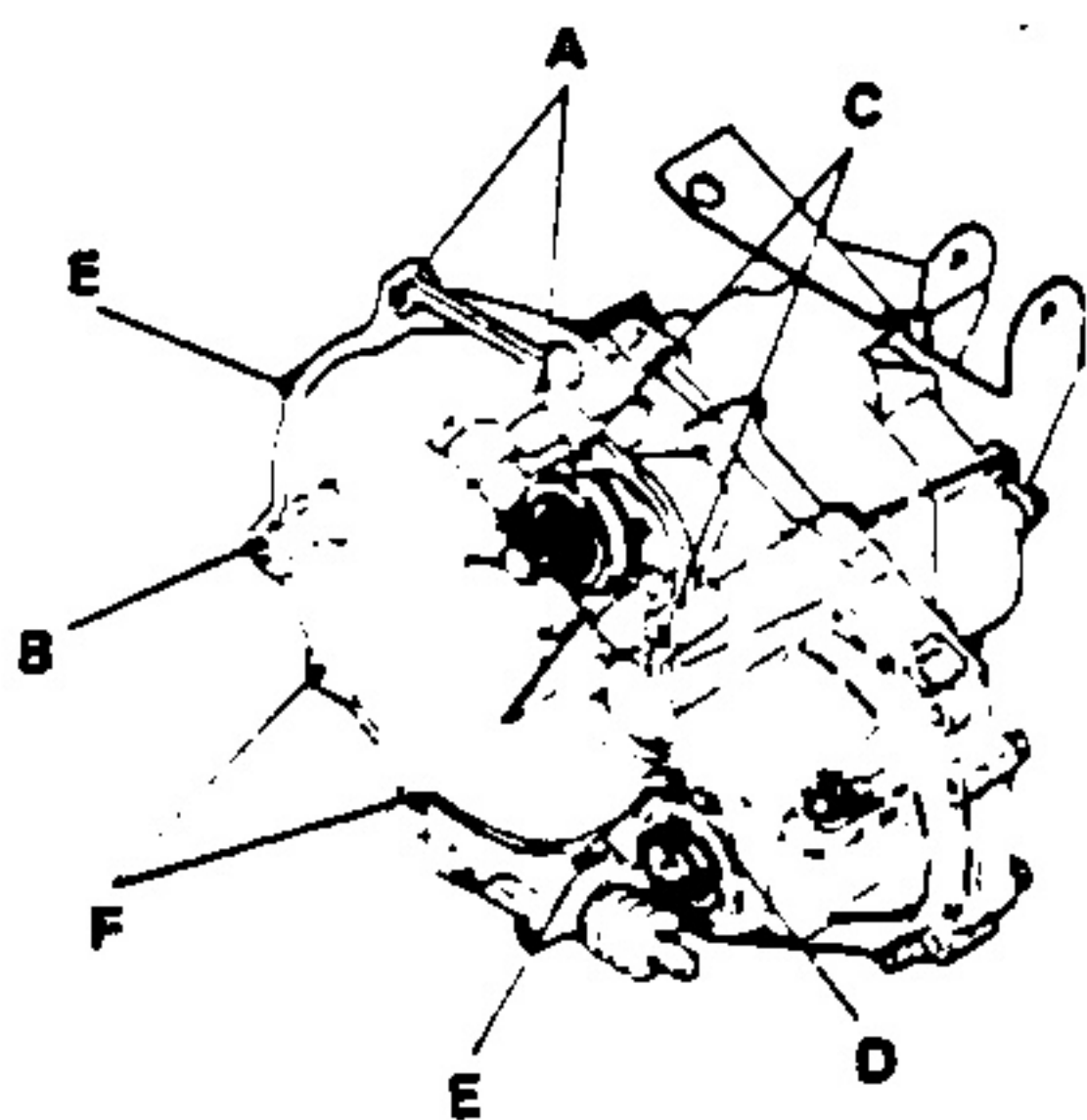
TRANSMISSION CONTROL



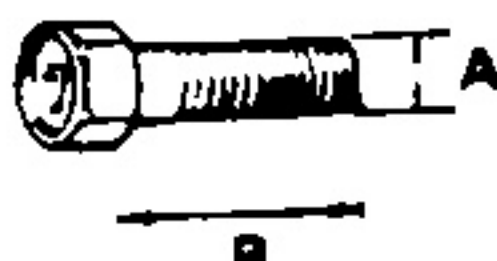
COMPONENTS



09U0015



	kgm	OD x Length mm	Bolt identification
A	43-55	7 10 x 40	7 A x B
B	43-55	7 10 x 65	
C	22-32	7 10 x 55	
D	30-35	10 10 x 60	
E	10-12	7 8 x 14	
F	15-22	7 9 x 20	



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TRANSMISSION CONTROL

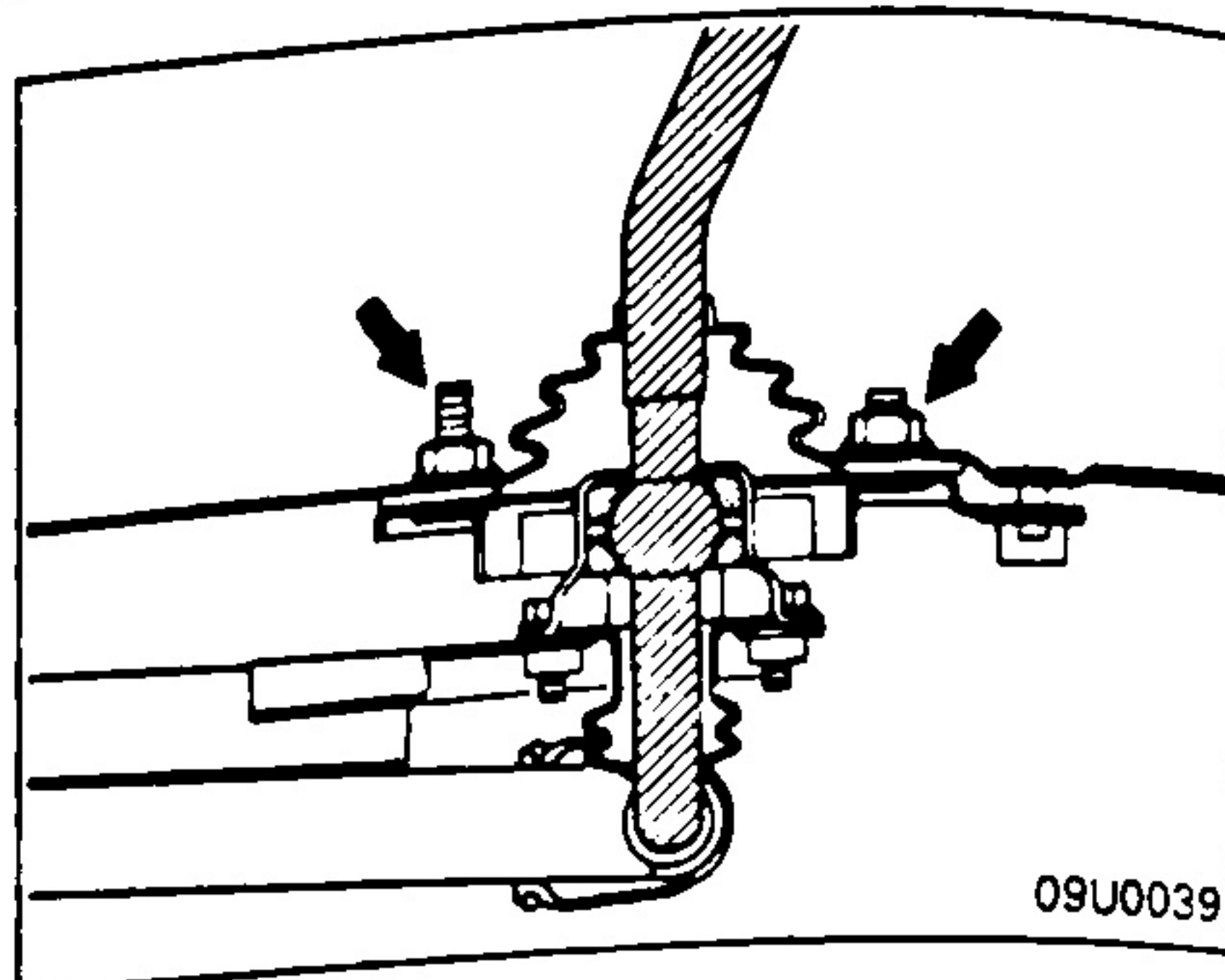
GEARSHIFT LEVER

Removal

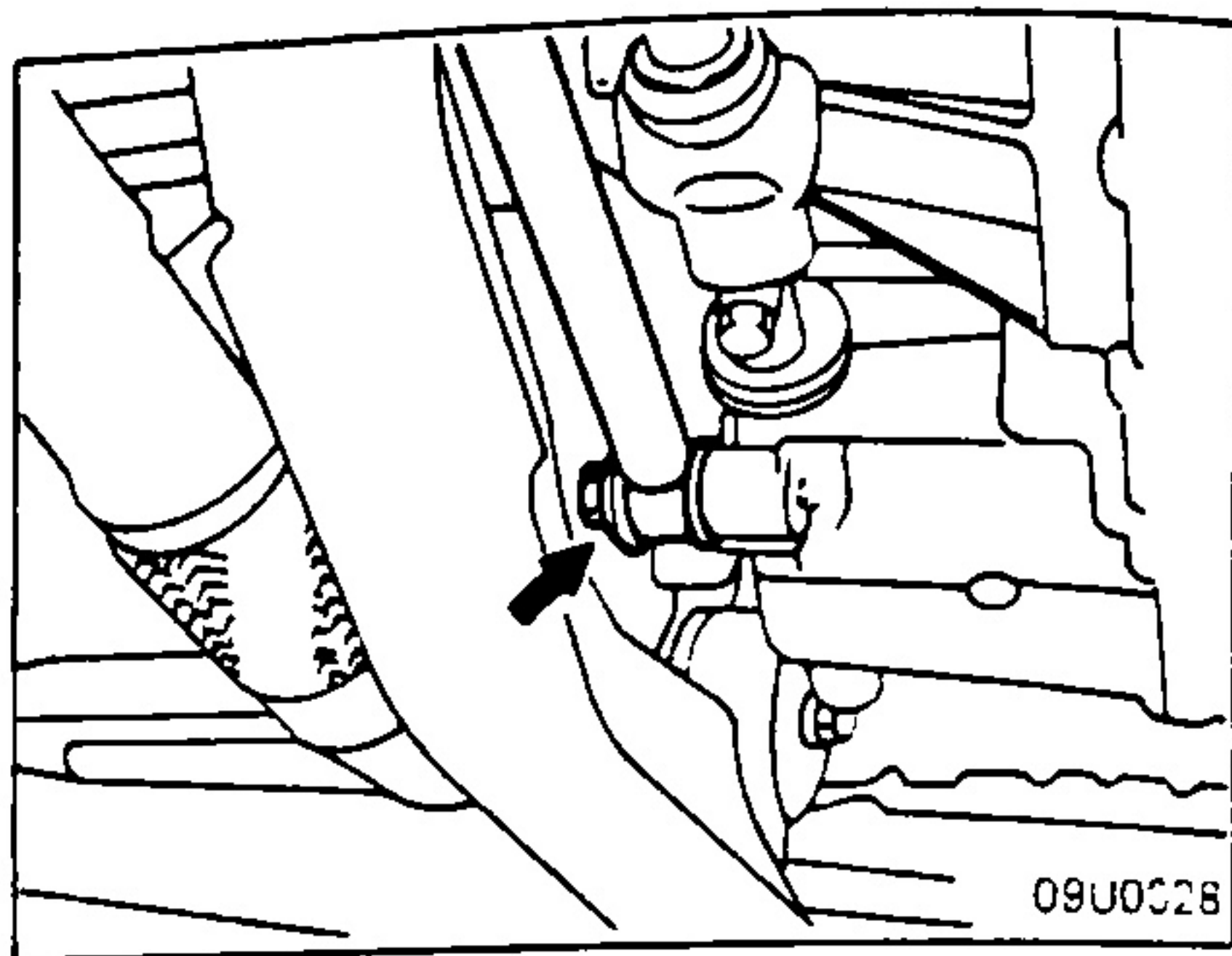
Remove the floor console box (Refer to GROUP 19.)

Remove the shift lever assembly attaching nuts from the floor

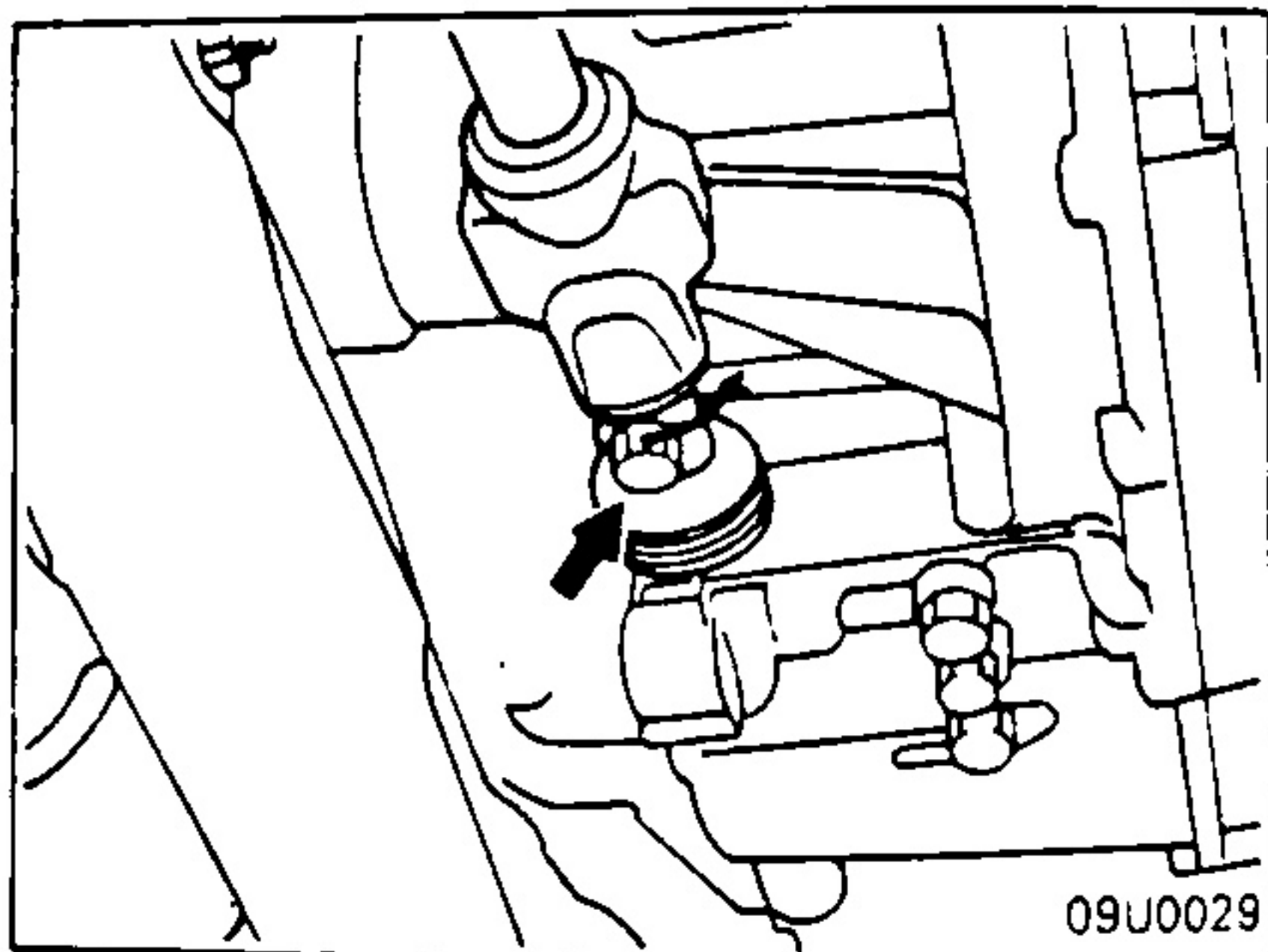
Pull the shift lever assembly downward from the vehicle



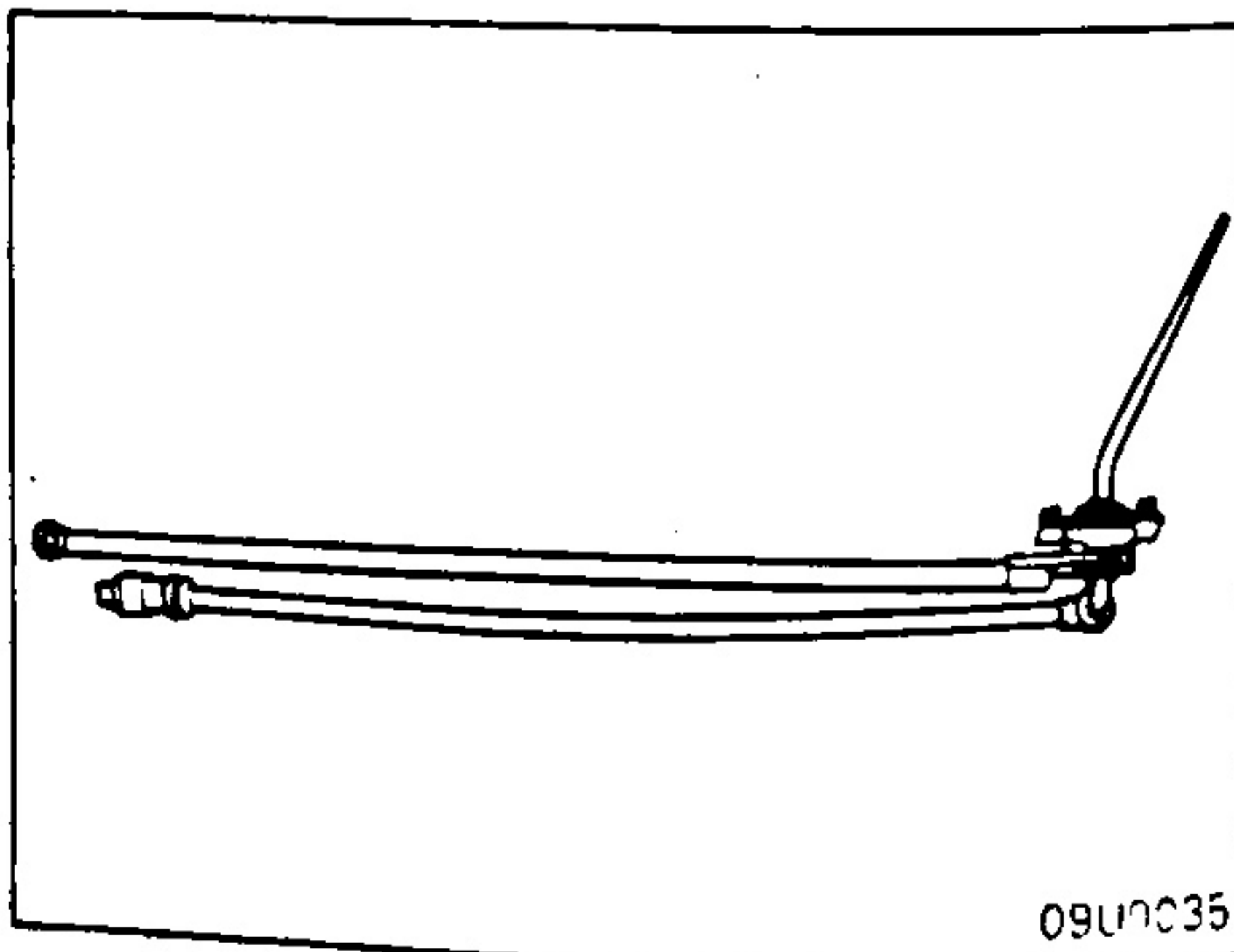
Remove the extension rod from the transmission



After removing the lock wire remove the shift rod set screw, and then remove the shift rod from the transmission



Remove the shift rod and extension rod as an assembly



TRANSMISSION CONTROL

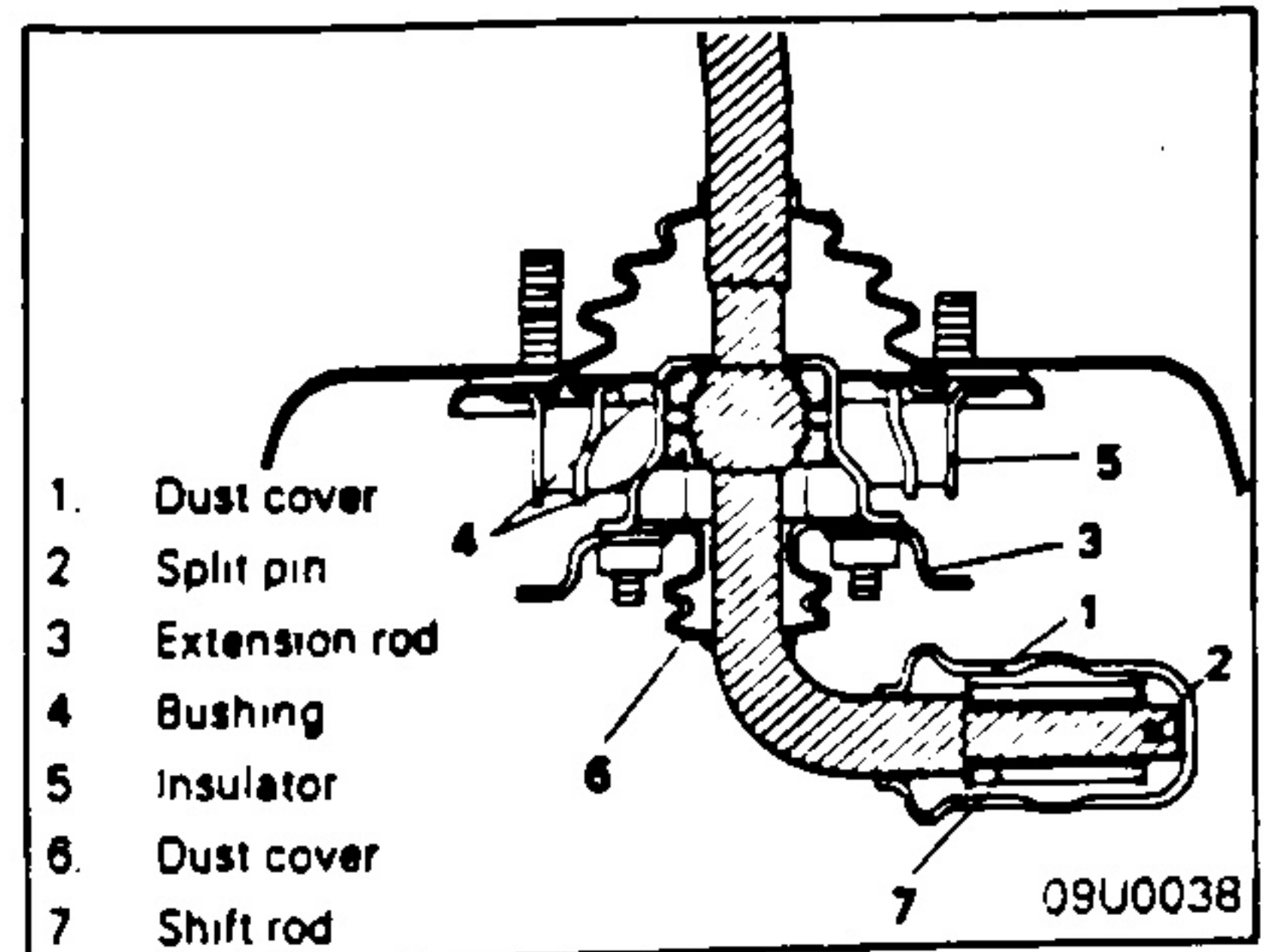


Remove the dust cover at the end of the shift lever

After the split pin has been removed, remove the shift rod

Remove the extension rod to insulator attaching bolt and remove the extension rod.

Remove the dust cover and remove the bushing.



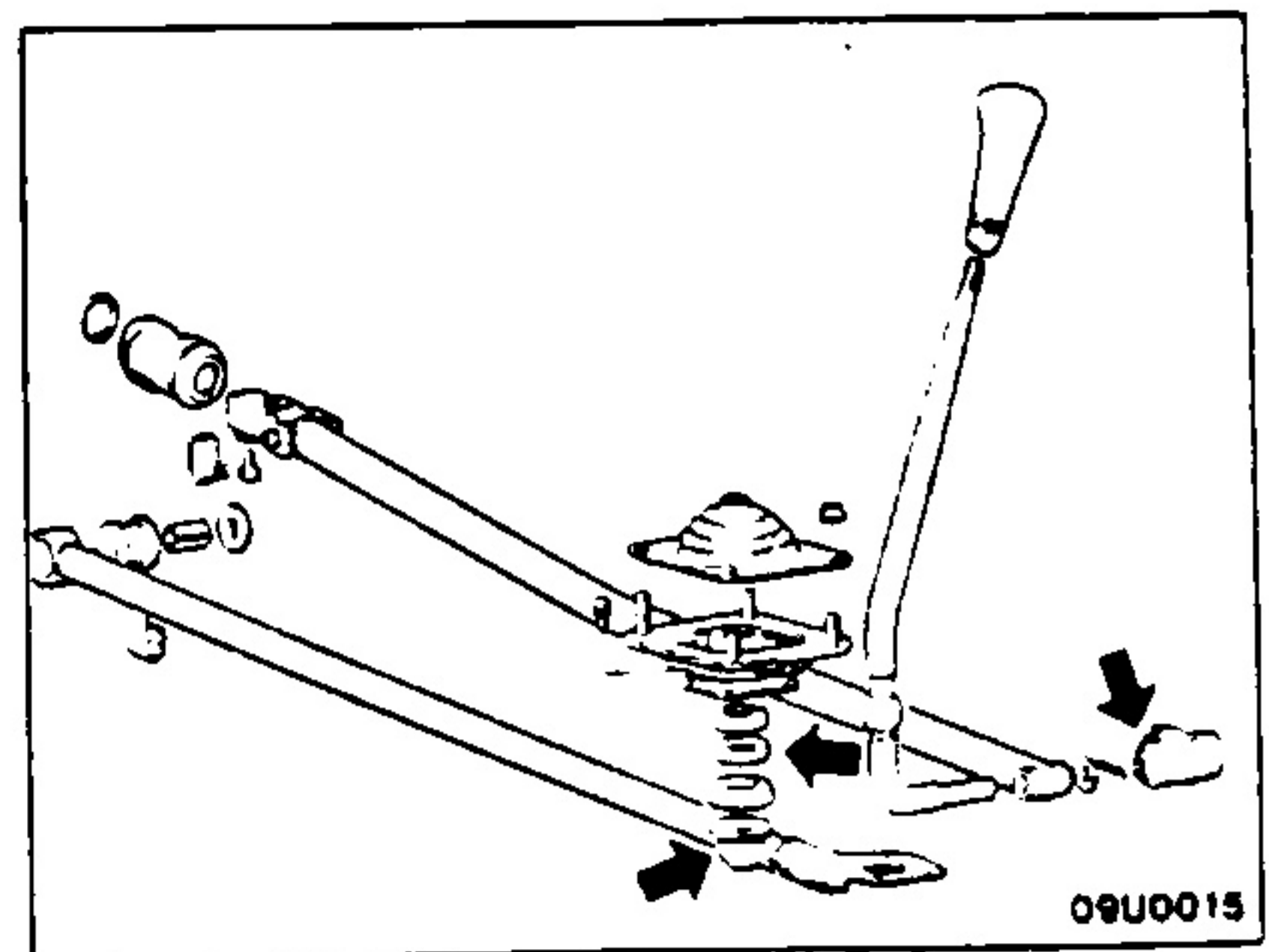
Inspection

- (1) Check the shift rod joint for wear, sticking or rough movement.
- (2) Check the rubber parts for damage or deterioration
- (3) Check all bushings for wear and damage
- (4) Check the return spring for deterioration

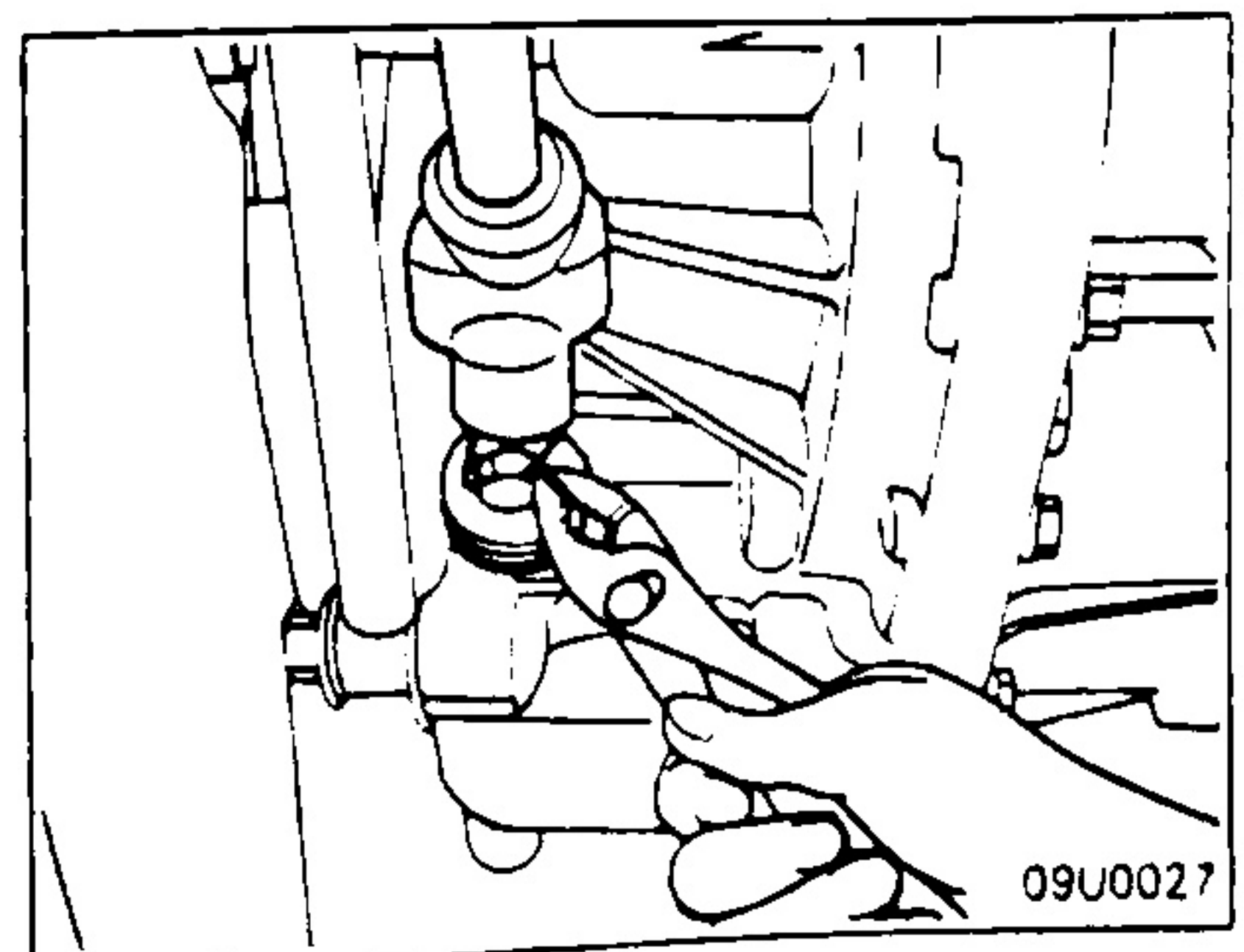
Installation

Apply the specified wheel bearing grease to the following areas

- (1) Dust cover inside surface
- (2) Shift lever and bushing contacting surface
- (3) Shift lever sliding portion



Install a new lock wire to the set screw of the shift rod to prevent looseness.



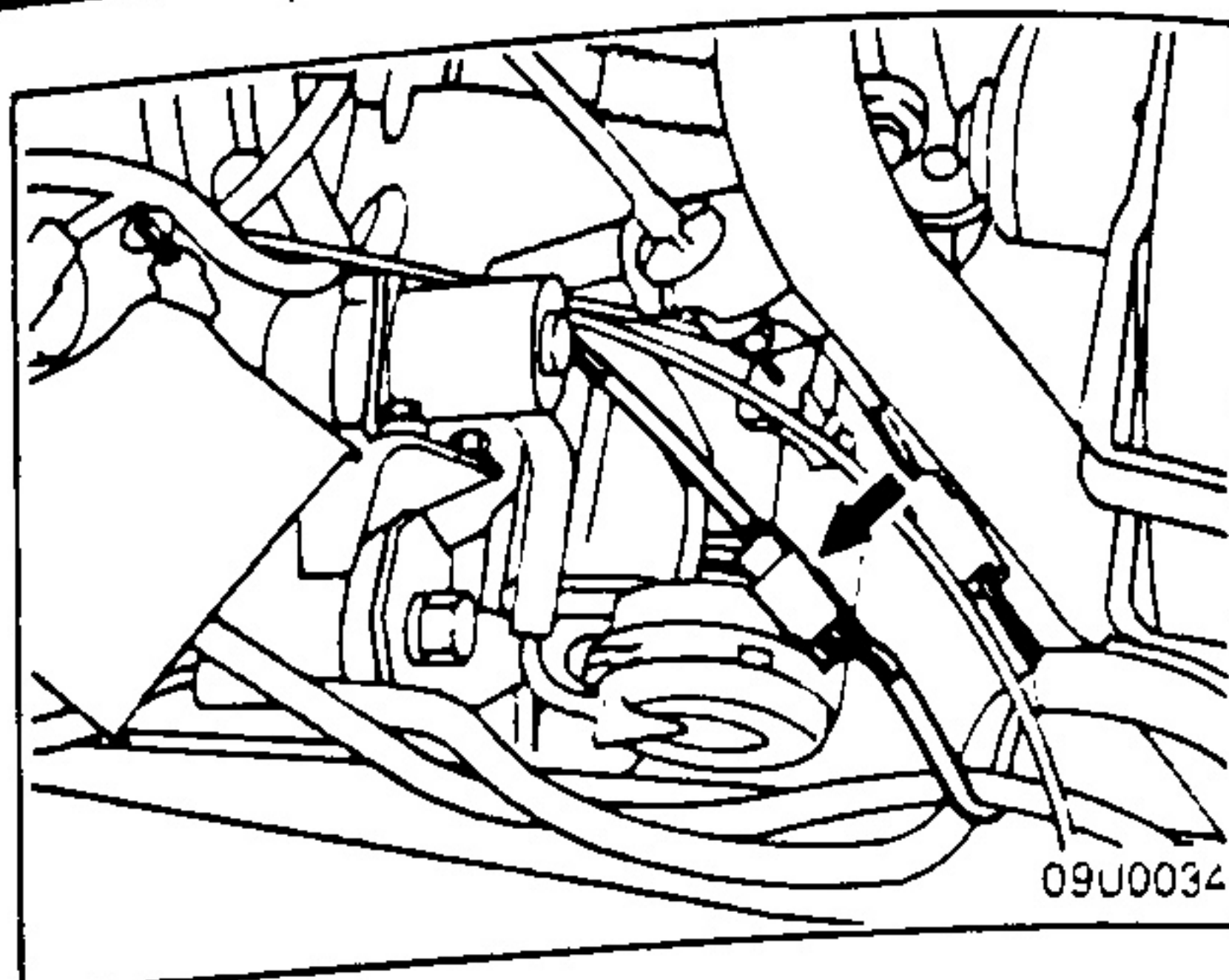
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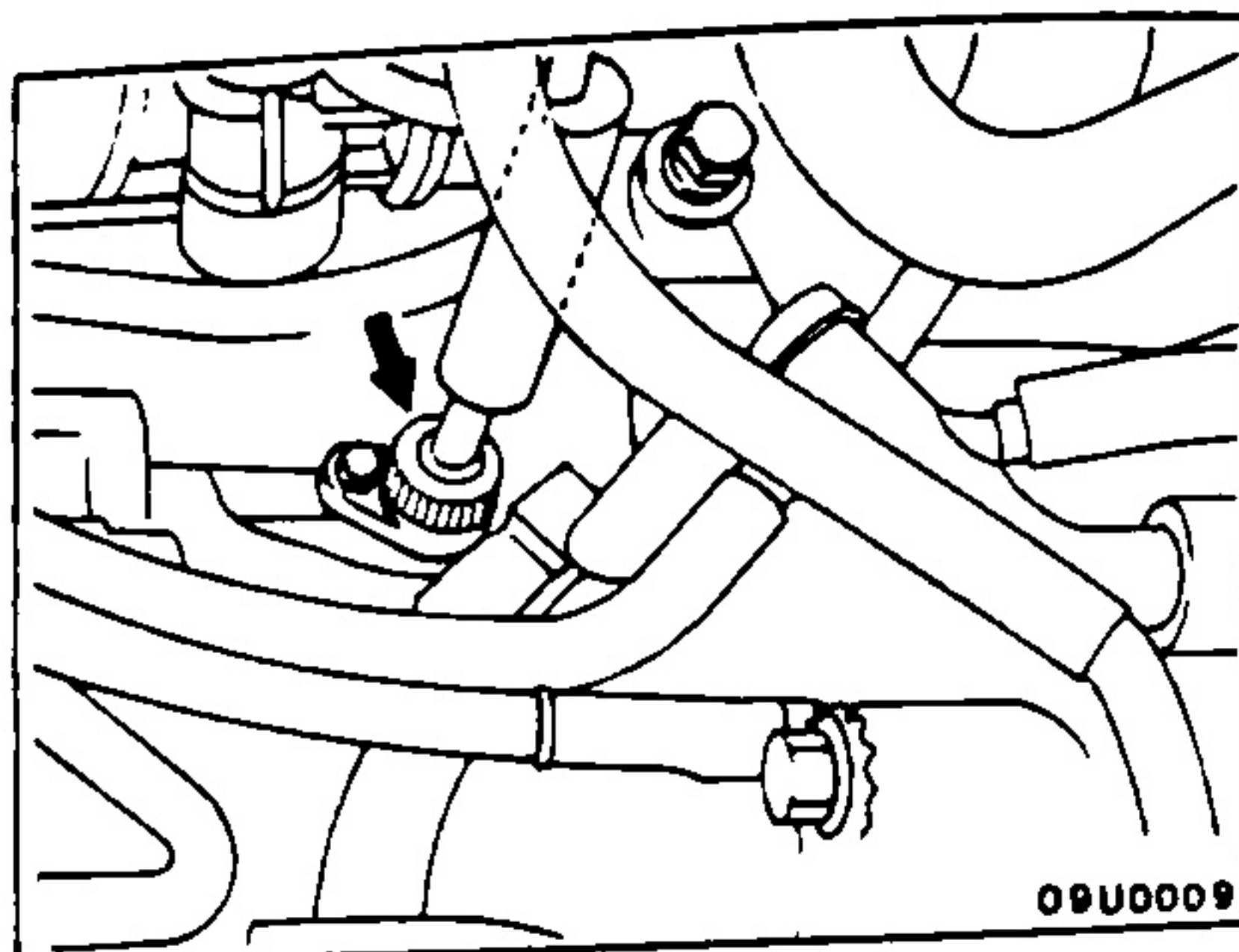
TRANSMISSION

REMOVAL

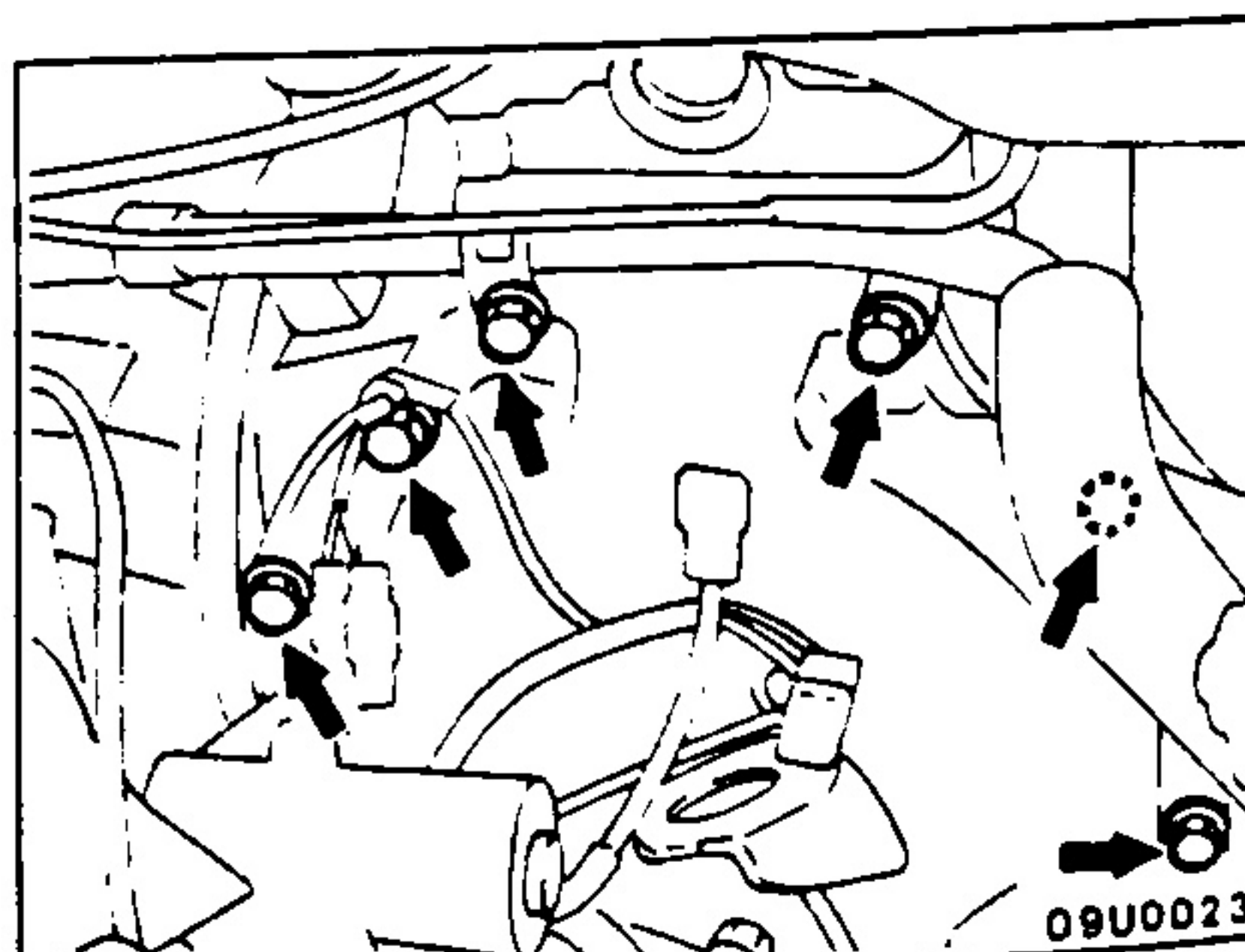
Remove the battery and the battery tray
Disconnect the connector of the select control valve



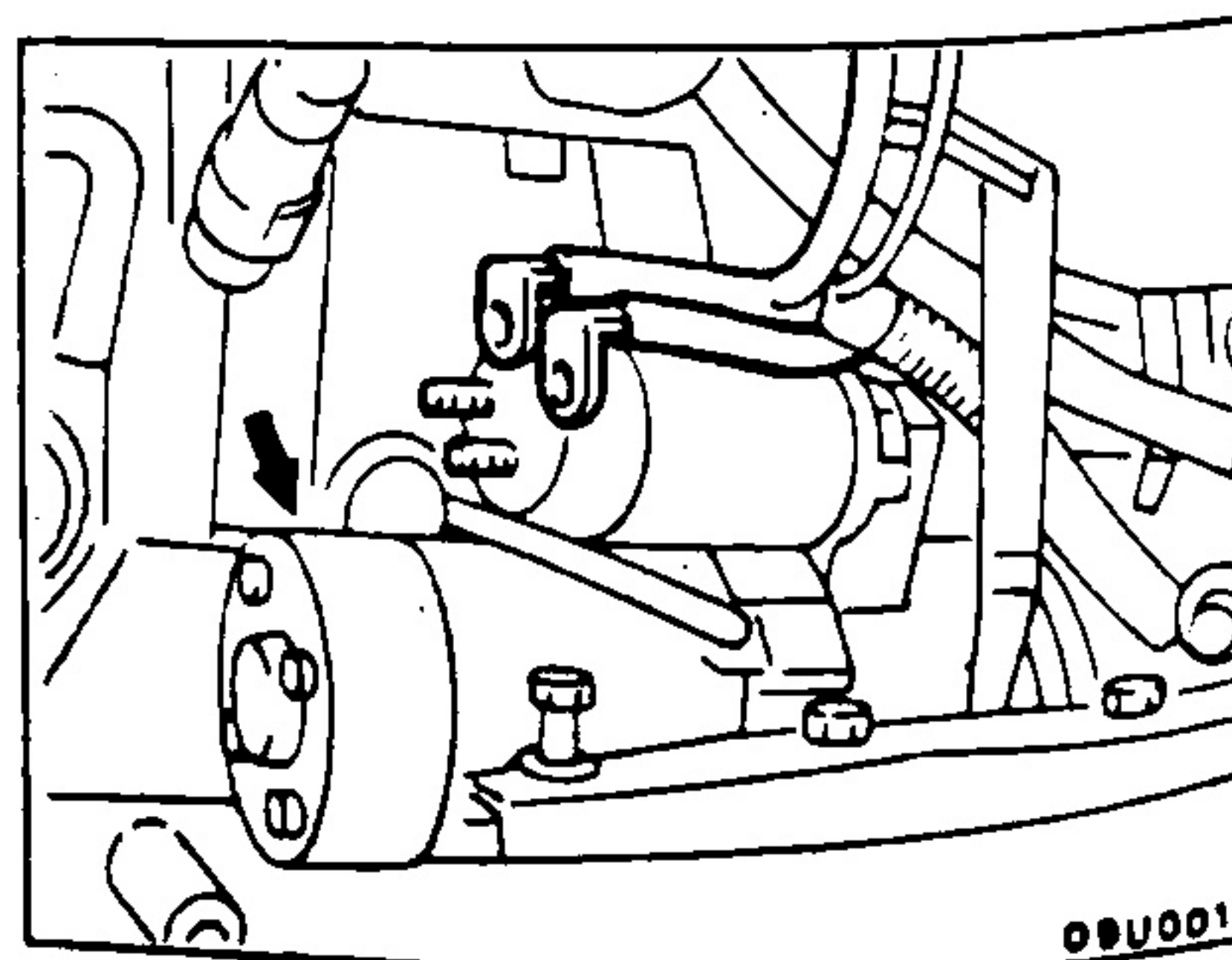
Remove the speedometer cable
Remove the clutch control cable
Disconnect the connector of the backup lamp



Remove the harness from the starter motor
Remove the transmission to engine coupling bolts from the top side of the transmission



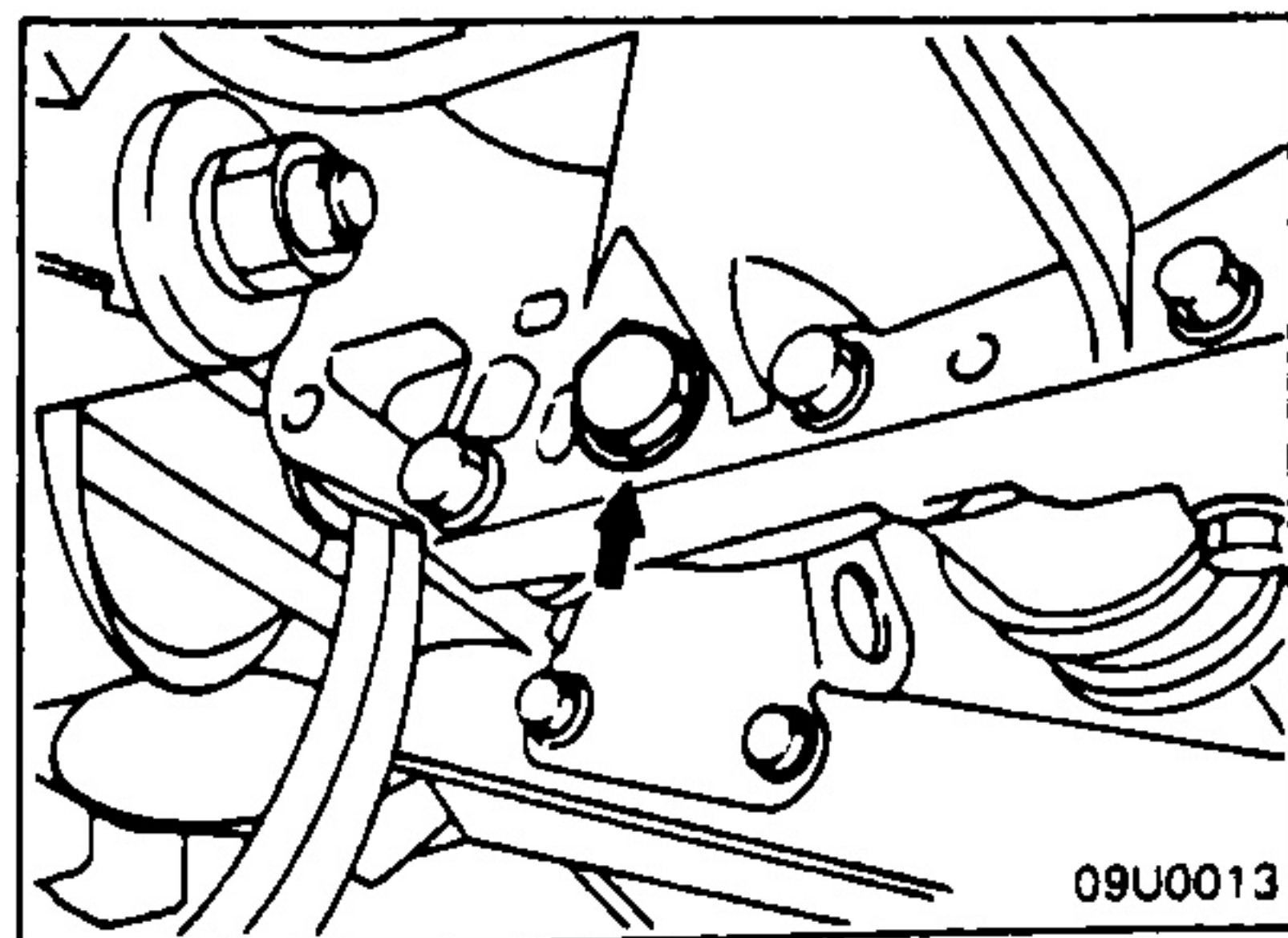
Remove the starter motor



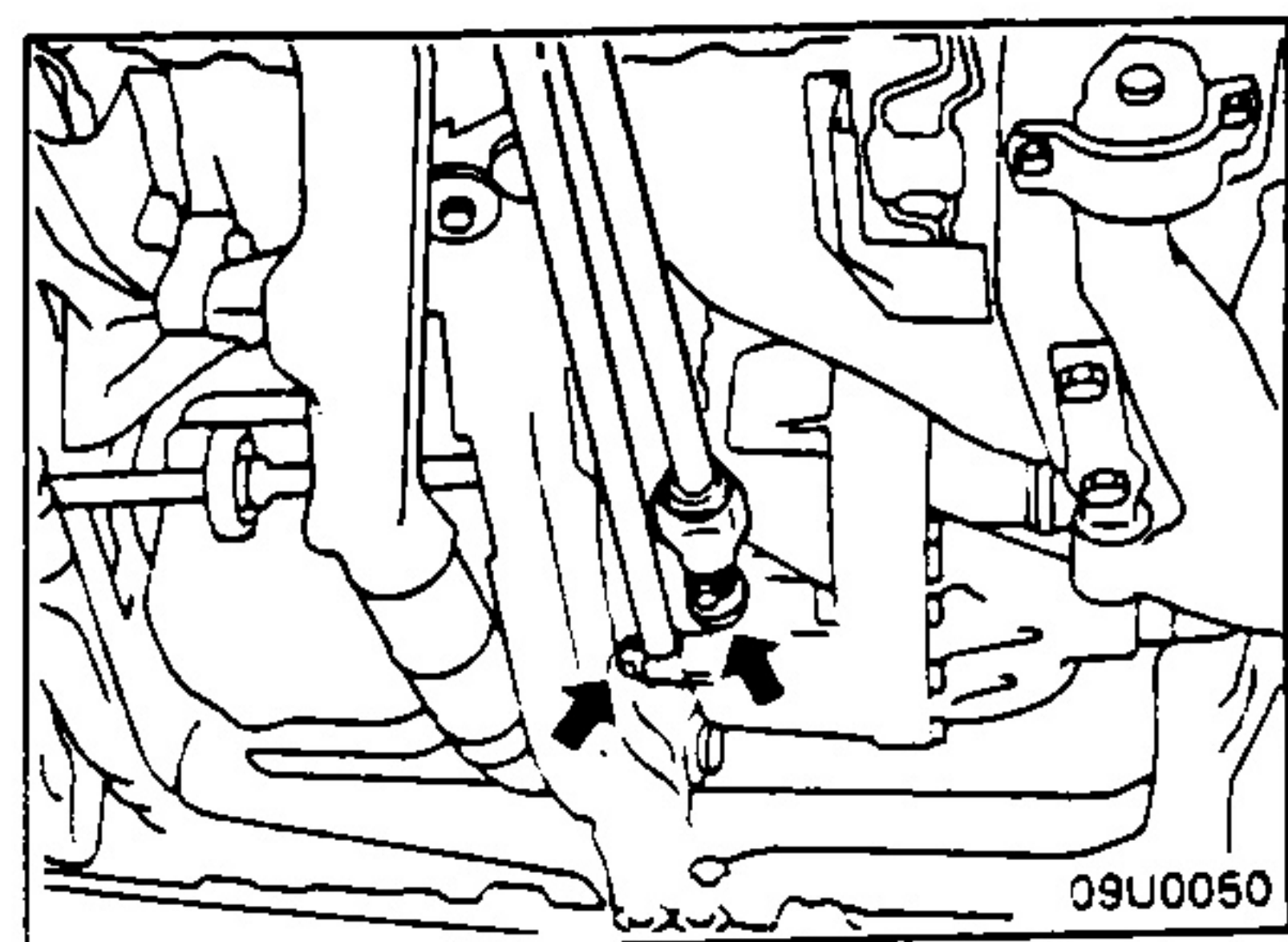
TRANSMISSION



Lift up the vehicle and remove the under cover.
Drain the transmission oil.



Remove the extension rod and shift rod from under the engine compartment.
After the stabilizer bar has been removed from the lower arm, remove the lower arm at the body side, remove the right and left drive shafts, and hold them in appropriate positions (Refer to GROUP 11A and 12A)



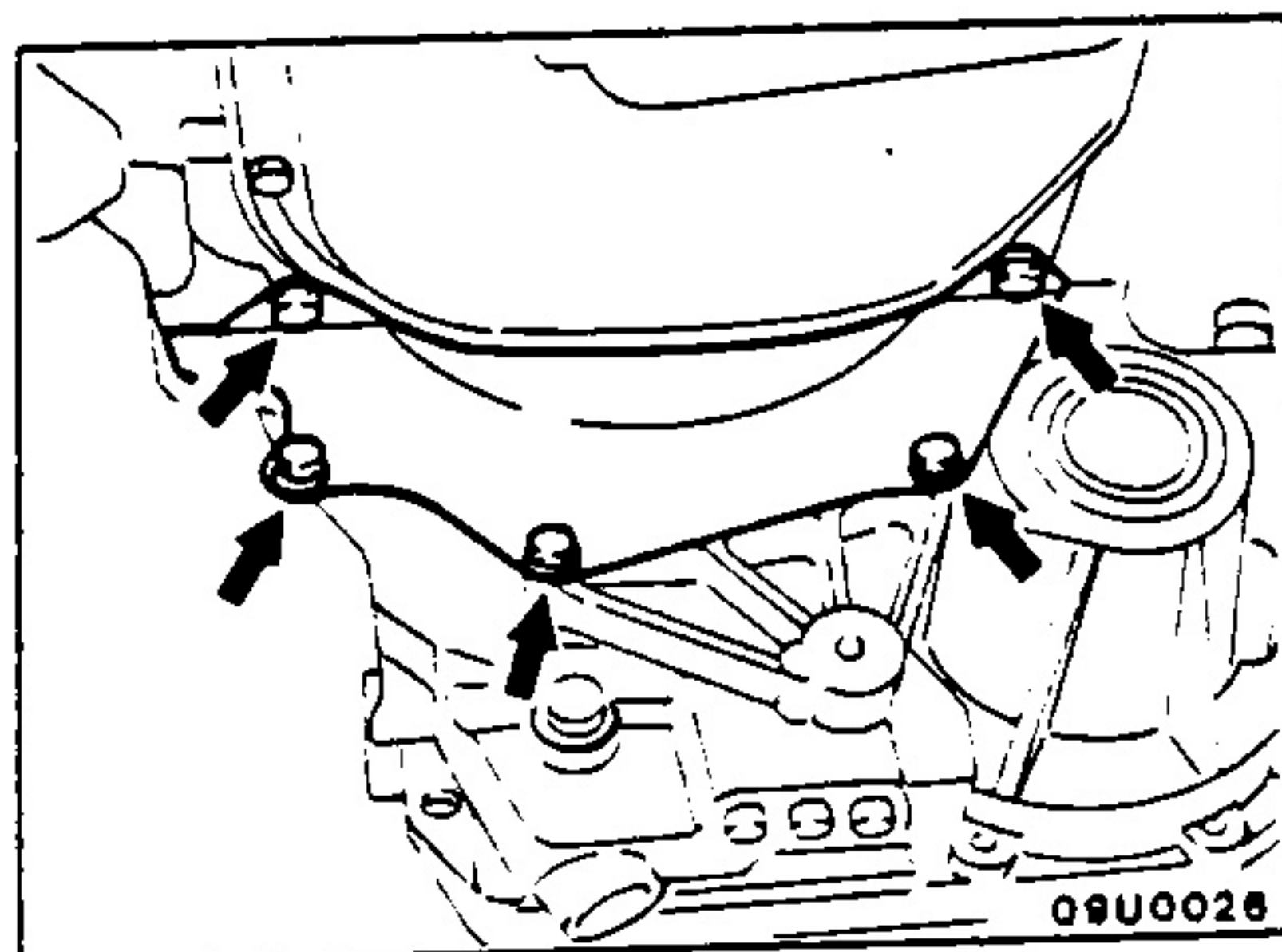
Support the lower part of the transmission by using a transmission jack.

Caution

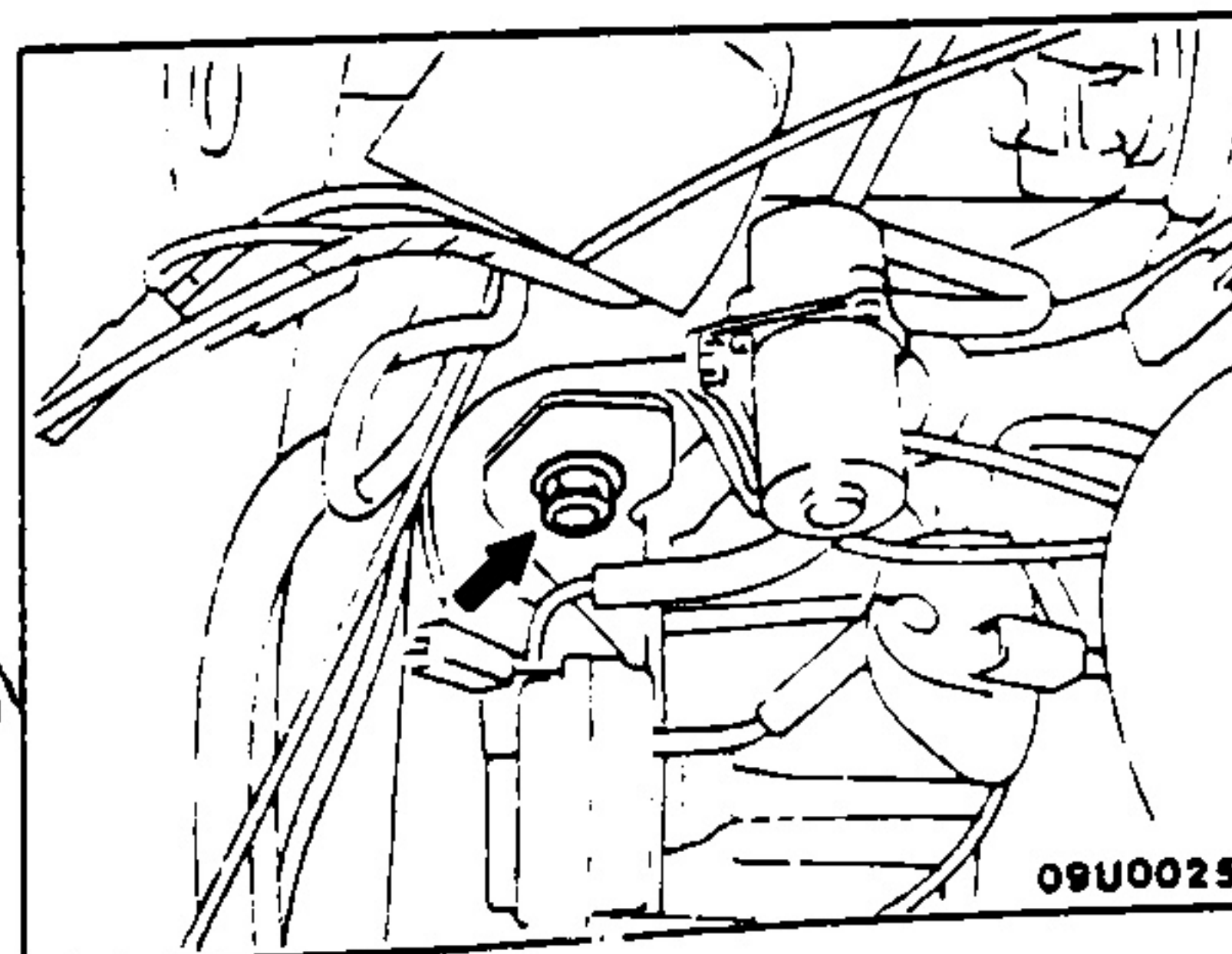
Support a wide area of the transmission so that the oil pan is not partially pressed when supported.

Remove the bell housing cover

Remove the bolts connecting the transmission with the engine from under the engine compartment



Remove the transmission mount insulator bolt.
Remove the blind cover from inside the right fender shield and remove the transmission bracket assembly.
Remove the transmission mount bracket.
Slide the transmission assembly rightward from the vehicle and then take it out downward.





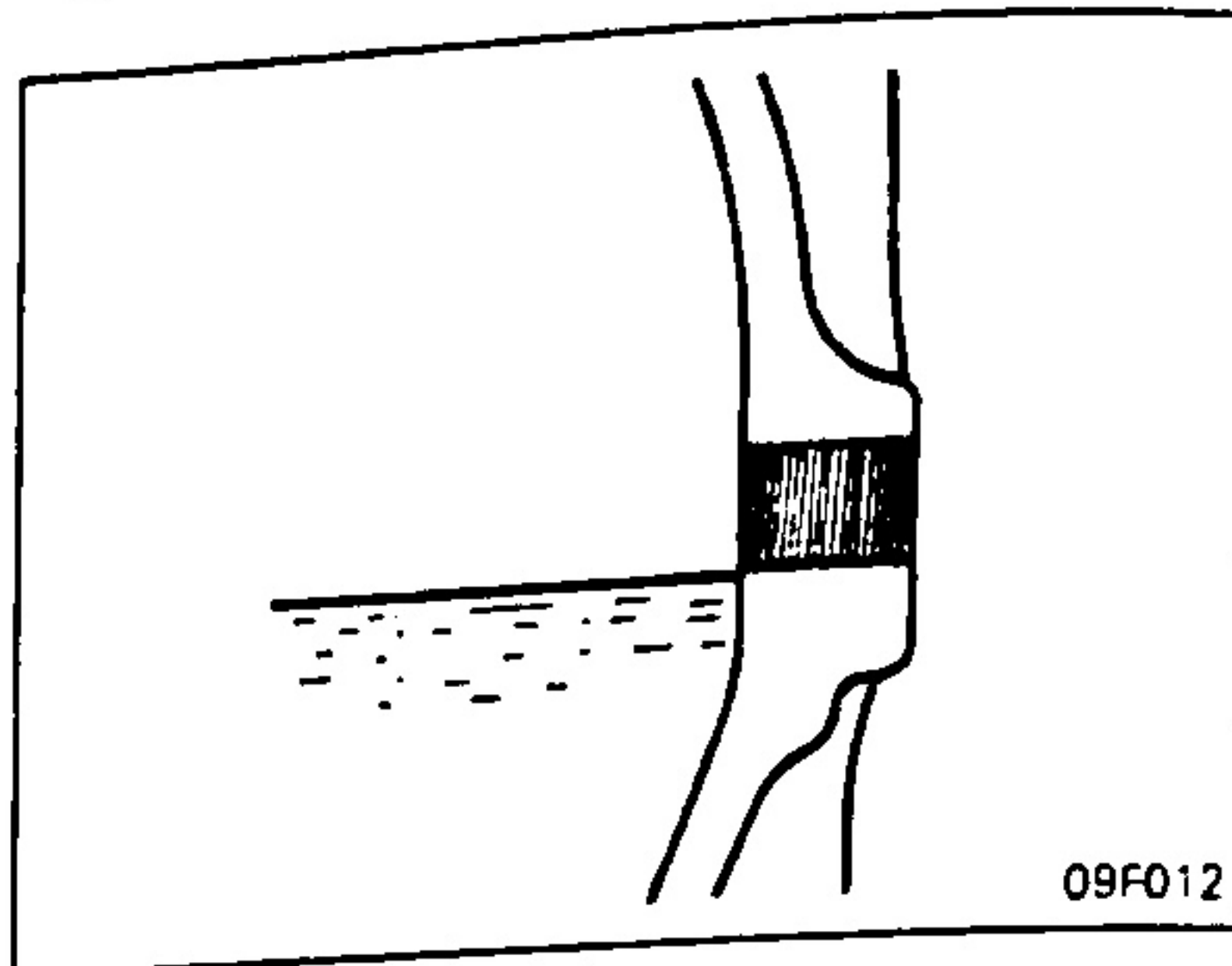
TRANSMISSION

INSTALLATION

Replenish the specified transmission oil to the specified level

Adjust the play of the clutch control cable.

Operate the shift lever to confirm that the gears of the transmission are positively changed over



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